

Date: Thursday, 16/10/2008 3:50:02 PM
User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 42701	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251225
This Issue : 16/10/2008 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : 11 Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42699	Material : N/A
Written By :	Due Date : 23/10/2008 Qty: 1 Um: Each
Checked & Approved By : <u>JUD 08.10.16</u>	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-225 with Dart IPP D212-725-1-225"

Send a copy of this IPP

[Signature]

OCT 29 2008

2.0

D2127251225

Seal Retainer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SEAL RETAINER

3.0

OUTSIDE SERVICE

OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-225	SEAL RETAINER	<u>W645211</u>
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Attach serviceable tags

[Signature]

OCT 29 2008

2- EAGLE











Fabricate/Pick the following parts in accordance with:

D212-725-1-225 REV. 1

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 16/10/2008 3:50:02 PM
User: Julie Dawson

Process Sheet

Customer:	CU-DAR001 Dart Helicopters Services	Drawing Name:	212 DETAIL PARTS
Job Number:	42701	Part Number:	D212725-225
Job Number:			
Seq. #:	Machine Or Operation:	Description:	
4.0	QC4 	INSPECT 100% KITS FOR COMPLETENESS	 <i>AS</i>
Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS Send this W/O back to DartKit to be stocked at Eagle			OCT 29 2008
5.0	QC5 	INSPECT WORK TO CURRENT STEP	 <i>AS</i>
Comment: INSPECT WORK TO CURRENT STEP			OCT 29 2008
6.0	PACKAGING 1 	PACKAGING RESOURCE #1	 <i>N/A AS</i>
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____			OCT 29 2008
7.0	QC21 	FINAL INSPECTION/W/O RELEASE	 <i>08/11/04 AS</i>
Comment: FINAL INSPECTION/W/O RELEASE			
Job Completion		<i>W 08.11.04</i>	

Eagle Copters Maintenance Ltd

WORK REPORT

Work Order Number: 45211

Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 1.61

Discrepancy:

Fabricate D212-725-1-217, Web for Dart Aerospace.

Resolution:

D212-725-1-217, Web fabricated IAW D212-725-1 Dwg Pg. 76.

Material AISI304 .020 Batch No. 1758.

1.61 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.62

Discrepancy:

Fabricate D212-725-1-219, ARC Seal Retainer for Dart Aerospace.

Resolution:

D212-725-1-219, ARC Seal Retainer fabricated IAW D212-725-1

Dwg Pg. 77. Material AISI 304 .020 Batch No. 1758.

1.62 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.63

Discrepancy:

Fabricate D212-725-1-221, Gusset for Dart Aerospace.

Resolution:

D212-725-1-221, Gusset fabricated IAW D212-725-1 Dwg Pg.

78. Material AISI 304 .020 Batch No. 1758.

1.63 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.64

Discrepancy:

Fabricate D212-725-1-223, Angle for Dart Aerospace.

Resolution:

D212-725-1-223, Angle fabricated IAW D212-725-1 Dwg Pg. 78.

Material AISI304 .020 Batch No.1758

1.64 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.65

Discrepancy:

Fabricate D212-725-1-225, Seal Retainer for Dart Aerospace.

Resolution:

D212-725-1-225, Seal Retainer fabricated IAW D212-725-1 Dwg

Pg. 79. Material AISI304 .020 Batch No. 1758.

1.65 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/28/2008

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This Issue : 16/10/2008 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42699	Material : N/A
Written By :	Due Date : 23/10/2008 Qty: 1 Um: Each
Checked & Approved By : <u>JUD 08.10.16</u>	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-225 with Dart IPP D212-725-1-225"

Send a copy of this IPP

C 268110/20 ①

2.0	D2127251225	Seal Retainer
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SEAL RETAINER

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-225 SEAL RETAINER _____

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-225 REV. _____

Material Certification / Proof of Traceability / Certificate of Conformity required

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 16/10/2008 3:50:02 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42701

Part Number: D2127251225

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

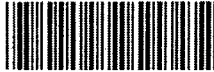
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Prsht Rev.	: NC	Project Number	: N/A
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Checked & Approved By	: <u>JUD 08.10.16</u>	Qty:	1 Um: Each
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

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OCT 29 2008

2.0	D2127251225	Seal Retainer
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SEAL RETAINER

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-225 SEAL RETAINER 7645211

Attach serviceable tags

OCT 29 2008

2- EAGLE











Fabricate/Pick the following parts in accordance with:

D212-725-1-225 REV. 1

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Job Number:	42701	Part Number:	D212728-225
Job Number:			
Seq. #:	Machine Or Operation:	Description:	
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Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS Send this W/O back to DartKit to be stocked at Eagle			OCT 29 2008
5.0	QC5 	INSPECT WORK TO CURRENT STEP	 <i>AS</i>
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Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____			OCT 29 2008
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Comment: FINAL INSPECTION/W/O RELEASE			
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AMO 6-81 Signature: Colin Gould on 10/28/2008

Squawk: 1.62

Discrepancy:

Fabricate D212-725-1-219, ARC Seal Retainer for Dart Aerospace.

Resolution:

D212-725-1-219, ARC Seal Retainer fabricated IAW D212-725-1 Dwg Pg. 77. Material AISI 304 .020 Batch No. 1758.

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